

D26523

Dart Aerospace Ltd.

Date: Wednesday, 4/5/2006 3:29:19 PM
 User: Kim Johnston

Process Sheet

20

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: FLOAT SKIDTUBE	
Job Number	: 26559		Part Number	: D412742013	
Estimate Number	: 10366		Drawing Number	: N/A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 4/5/2006	S.O. No. : N/A	Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 5/14/2006	
Previous Run	: 26557		Qty:	1	Um: Each
Written By	: See KJ COMMENT Below				
Checked & Approved By	: KJ 06.04.06 ✓				
Comment	: Est Rev: A 09.10.13 New Issue KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	DC	DOCUMENT CONTROL		①
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-742-013CHG001		KJ 06.05.10
2.0	D2571	Saddle, Fwd, Out		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2571 Saddle Fwd Outside B26511 ✓		
3.0	D2572	Saddle, Fwd, In		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2572 Saddle Fwd Inside B26512 ✓		
4.0	D2573	Saddle, Aft, Out		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2573 Saddle Aft Outside B26498 ✓		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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5.0	D2574	Saddle, Aft, In
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
		Pick: Qty Part Number Description Batch 1 D2574 Saddle Aft Outside <u>B26975</u> ✓
6.0	D2747	Set Screw
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
		Pick: Qty Part Number Description Batch 4 D2747 Bolt <u>B25011</u> ✓
7.0	D2876	Saddle Spacer
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
		Pick: Qty Part Number Description Batch 2 D2876 Saddle Spacer <u>B24851</u> ✓
8.0	D2877	Saddle Spacer
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
		Pick: Qty Part Number Description Batch 2 D2877 Saddle Spacer <u>B24897</u> ✓
9.0	D34031	Bushing
		Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)
		Pick: Qty Part Number Description Batch 16 D3403-1 Bushing <u>B26493-2</u> ✓
10.0	D34033	Bushing
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
		Pick: Qty Part Number Description Batch 8 D3403-3 Bushing <u>B26494-2 x 6</u> ✓ <u>B27541 x 2</u> ✓

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11.0	D3405041	Lug Assembly						
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</p> <p>Pick:</p> <table><thead><tr><th>Qty Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1 D3405-041</td><td>GHW Lug</td><td><u>826514</u> ✓</td></tr></tbody></table>			Qty Part Number	Description	Batch	1 D3405-041	GHW Lug	<u>826514</u> ✓
Qty Part Number	Description	Batch						
1 D3405-041	GHW Lug	<u>826514</u> ✓						
12.0	D3405043	Lug Assembly						
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</p> <p>Pick:</p> <table><thead><tr><th>Qty Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1 D3405-043</td><td>GHW Lug</td><td><u>826515</u> ✓</td></tr></tbody></table>			Qty Part Number	Description	Batch	1 D3405-043	GHW Lug	<u>826515</u> ✓
Qty Part Number	Description	Batch						
1 D3405-043	GHW Lug	<u>826515</u> ✓						
13.0	AN4C6A	Bolt						
<p>Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)</p> <p>Pick:</p> <table><thead><tr><th>Qty Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>16 AN4C6A</td><td>Bolt</td><td><u>m19512</u> ✓</td></tr></tbody></table>			Qty Part Number	Description	Batch	16 AN4C6A	Bolt	<u>m19512</u> ✓
Qty Part Number	Description	Batch						
16 AN4C6A	Bolt	<u>m19512</u> ✓						
14.0	AN4C46A	BOLT						
<p>Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)</p> <p>Pick:</p> <table><thead><tr><th>Qty Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>4 AN4C46A</td><td>Bolt</td><td><u>m19530</u> ✓</td></tr></tbody></table>			Qty Part Number	Description	Batch	4 AN4C46A	Bolt	<u>m19530</u> ✓
Qty Part Number	Description	Batch						
4 AN4C46A	Bolt	<u>m19530</u> ✓						
15.0	AN4C52A	BOLT						
<p>Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)</p> <p>Pick:</p> <table><thead><tr><th>Qty Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>8 AN4C52A</td><td>Bolt</td><td><u>m19512</u> ✓</td></tr></tbody></table>			Qty Part Number	Description	Batch	8 AN4C52A	Bolt	<u>m19512</u> ✓
Qty Part Number	Description	Batch						
8 AN4C52A	Bolt	<u>m19512</u> ✓						
16.0	AN6C12A	BOLT						
<p>Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)</p> <p>Pick:</p> <table><thead><tr><th>Qty Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>8 AN6C12A</td><td>Bolt</td><td><u>m100515</u> ✓</td></tr></tbody></table>			Qty Part Number	Description	Batch	8 AN6C12A	Bolt	<u>m100515</u> ✓
Qty Part Number	Description	Batch						
8 AN6C12A	Bolt	<u>m100515</u> ✓						

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Seq. #: Machine Or Operation:

Description :

17.0 AN960C416L



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
32	AN960C416L	Washer	m18822



18.0 AN960C616L



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
8	AN960C616L	Washer	m18822



19.0 AN960C716L



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
16	AN960C716L	Washer	m18918



20.0 MS210434

Nut



Comment: Qty.: 28.0000 Each(s)/Unit Total : 28.0000 Each(s)

Pick:

MS21043-4 Nut
29

Qty	Part Number	Description	Batch
28	MS21043-4 Nut	-	m100651



21.0 NAS1515H4L

Inventory



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
32	NAS1515H4L	Washer	m100854



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Seq. #:	Machine Or Operation:	Description :
22.0	NAS1515H6L	Inventory
Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)		
Pick: Qty Part Number Description Batch 8 NAS1515H6L Washer <u>018809</u> ✓		
23.0	NAS1515H7L	Inventory
Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)		
Pick: Qty Part Number Description Batch 16 NAS1515H7L Washer <u>0100727</u> ✓		
24.0	D412742043	SKIDTUBE ASSEMBLY
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick: Qty Part Number Description Batch 1 D412-742-043 Skidtube Ass <u>B26523</u>		
25.0	D3407041	Tow Ring
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick: Qty Part Number Description Batch 1 D3407-041 TOW RING <u>B26503</u> ✓		
26.0	D34173	Washer
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)		
Pick: Qty Part Number Description Batch 2 D3417-3 WASHER <u>B25119</u> ✓		

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Seq. #:	Machine Or Operation:	Description :
27.0	MS210434	Nut
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
	Pick:	
	Qty Part Number	Description
	1 MS21043-4	NUT
		Batch
		N/A added To Step 20.0 JUL/06/06/13
28.0	D34561	washer
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
	Pick:	
	Qty Part Number	Description
	1 D3456-1	WASHER
		Batch B25701 ✓
29.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
		
	Comment: INSPECT 100% KITS FOR COMPLETENESS	10/06/13 (1)
30.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1	
	Identify and pack for shipping as per PPP D412-742-013	
	Location: Rev B	
31.0	DC	DOCUMENT CONTROL
		
	Comment: DOCUMENT CONTROL	10/06/14 (1)
	Inspection Level 21	06/06/15 (1)
Job Completion		
		u 26/06/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/06/15
 QA: N/C Closed: _____ Date: _____

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